Production Crimper





Due to their compact, all-round accessible construction, high level of user friendliness, and long service life, the HM450, HM 480 and HM 485 set the standard for quality and cost effectiveness.

The crimpers' particularly large opening stroke and the use of long master dies allow you to crimp all types of fittings and up to 12" industrial hoses.



Engineered solutions using quality components

HiLow cylinder - Maximum efficiency causing less heat

Compact machine for ergonomic work

Long master dies to crimp all types of pieces

Noiseless high quality pump

Full length of fittings crimped in one stroke increases product quality and production efficiency

Lateral reinforcement optimizes overall tolerance

Fixed 6-o'clock die

Workpiece does not move, making it easier to position laterally

Increases productivity, driving up profitability

Reduces risk for injuries

Slide bearing technology

No greasing improves cleanliness of machine and prolongs its lifetime

Maximum productivity with very low maintenance

Flaking cannot stick in grease, no risk of prematurely damaging the crimping head

End product can be used in sanitary applications without cleaning

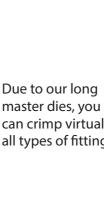
20% more capability for crimping stronger or more difficult couplings versus our competition's equivalent crimpers

Consistently accurate crimp result

CE compliant



HM 485 without dies, wide open, with a flange up to Ø 360 mm.



can crimp virtually all types of fittings.



The machines are very compact and small from the side for a better work environment.

Technical data	HM 450	HM 480	HM 485
Crimp force (ton)	400	450	450
	No grease: 20% less friction		
Control	Control C.2 Touch		
SAE R15 4SH 1 piece	3"		
SAE R15 4SH 2 pieces	3"		
Industry	6"	8" / 12"	10"
Max. crimp range (mm) with dies	310	310	250
Opening (mm)	+ 130	+ 150	310
Opening without dies	360 mm	380 mm	360 mm
Die type	239, 237, 239 xx-Ø-yy		
Speed (mm/sec)			
Close	21	20	20
Crimp	1,6	1,5	1,5
Open	37	23	23
Drive	5,5 kW		
Oil	370 l	300 l	500 l
LxWxH (mm)	730 x 1590 x 1950	730 x 1590 x 2015	730 x 1590 x 2480
Weight (kg)	2600		2900
HiDS (High Pressure Pump Dynamic Suction)			

Accessory examples



PTS System as an accessory



HiDS (High Pressure Pump Dynamic Suction)

Standard Control C.2

Options

PFC (Pressure Force Controlling)

FD Flow Divider

Package

Machine

+ PB Ø 17,20,24,28,32,40,44,50,57,71

- + 237.239.2L2
- + 245.237L
- + QDC 239.5
- +QDS 239 B
- + Control C.2

